



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7

Job Sheet 177071



Part No: D4021-7

Job Qty: 8 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		ac 18/05/11
100	Waterjet	8 pcs	5/24/18	5/24/18	0.02	3.11	Waterjet1		ac 18/05/11
110	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-3		ac 18/05/11
120	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC8-4		38
130	Large Fab	8 pcs	5/24/18	5/24/18	0.00	4.00	Large Fab 8		DC 2018-05-30
140	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
150	Packaging	8 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3 Large Fab		D.M.L. 9-89 18-5-31
160	QC21-SA	8 Ea	5/24/18	5/24/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required

Descriptions: 130 - 1- MAKE CHAMFER AS PER DWG 2- OPEN HOLES TO SIZE AS PER DWG
150 - LOCATION: WA004

DAS
21
9-89
MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	3.3328 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	3	15	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 2:06 PM Dart.Gagnon.Michelle



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Container No: S070657



Part: D4021-7

Job No: 177071

Serial No/Batch: S070657

Revision:

Inspector:

Date: 05/11/18

